



Doc. Nr. TDS\_4-220

Version: 2024\_01

### 2K HS FILLER 4-220

**Eurolux 2K HS Acrylic Filler 4-220 is a high filling, good hiding filler with excellent mechanical properties. Possible to spray very thick layers with a very smooth surface. Fast drying, excellent adhesion and smooth sanding properties.**

**Available in colours: Grey – Black - White**

**Only for professional use.**

 <p><b>Mixing ratio (by volume), at 20°C</b></p>	<p><b>100% 2K Acrylic Primer Filler 4-220</b>  <b>25% 2K Hardener 2-115 Std / 2-116 Fast</b>  <b>15 - 20% 2K Thinner 3-50 Std / 3-51 Fast</b></p>
<p><b>Potlife</b></p>	<p><b>1 hr</b></p>
 <p><b>Sprayviscosity, DIN 4, at 20°C</b></p>	<p><b>20 – 30 s</b></p>
 <p><b>Application method</b></p>	<p><b>1,4 – 1,8 mm</b>  <b>1,5 – 2,0 bar</b></p>
 <p><b>Number of spraycoats</b></p>	<p><b>2 – 3 ; Film thickness 170 – 240 µm</b></p>
 <p><b>Flash off at 20°C</b></p>	<p><b>10 - 15 min</b></p>
 <p><b>Drying time at 20°C:</b> <b>60°C:</b></p>	<p><b>2 – 3 hr</b> <b>25 min</b></p>
<p><b>Theoretical coverage</b></p>	<p><b>7 - 8 m<sup>2</sup>/l (80 µm dry film thickness)</b></p>
<p><b>VOC-regulation</b></p>	<p><b>VOC-compliant</b>  <b>2004/42/IIIB(c)(540)&lt;540</b></p>
<p><b>Storage</b></p>	<p><b>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place.</b>  <b>Storage temperature above 3°C.</b></p>
<p><b>Shelf-life</b></p>	<p><b>3 years</b></p>

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.