



Doc. Nr. TDS_4-500

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**2K HS SURFACER
4-500**

Eurolux 2K HS Surfacer / Filler 4-500 is a Top Quality Product for the most demanding refinish projects. High anti-corrosion, filling, hiding, mechanical and adhesion properties. Strong covering after just 1 layer. Easy sanding. The Surfacer is dispersed over the pearl mill, which ensures a very smooth surface and a very fine grinding structure. Applicable both as sanding primer and as wet-on-wet primer. Suitable for car and truck repair. Available in colours: Grey - Dark Grey - White - Black. Only for professional use.

	Mixing ratio (by volume), at 20°C	100% 2K HS Surfacer 4-500 25% 2K Universal Hardener 2-900 Std / 2-901 Fast 0 – 10% 2K Thinner 3-50 Std wet-on-wet: 30 - 40% (non-VOC)
	Potlife	1 hr
	Sprayviscosity, DIN 4, at 20°C	20 - 30 s 14 – 16s wet-on-wet
	Application method	1,4 – 1,8 mm 1,5 – 2,0 bar
	Number of spraycoats	2 – 3 ; Film thickness 120 – 200 µm
	Flash off at 20°C	5 - 10 min
	Drying time at 20°C: 60°C:	2 – 3 hr 20 min
	Theretical coverage	8 - 9 m²/l (60 µm dry film thickness)
	VOC-regulation	VOC-compliant 2004/42/IIIB(c)(540)<540
	Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.
	Shelf-life	3 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.