



Doc. Nr. TDS\_4-900

Version: 2025-01

### 2K HS EXPRESS PRIMER

### 4-900

**Eurolux 2K HS Express Primer 4-900 is an energy-free, fast drying Filler for the most demanding refinish projects. High anti-corrosion, filling, hiding, mechanical and very strong adhesion properties. Not only applicable directly on steel and iron, but also strong adhesion on popular plastics in the automotive industry, like PMMA, PVC ABS, PP-EPDM, PC, ABS-PC, GRP, PUR and PVC. Furthermore, it can be overcoated over (also newly) cataphoretic coated parts. Strong covering after just 1 layer. Easy sanding. The Express Filler is dispersed over the pearl mill, which ensures a very smooth surface and a very fine grinding structure. Suitable for car and truck repair. Available in colours: Grey – Black – White. Only for professional use.**

	<b>Mixing ratio (by volume), at 20°C</b>	<b>100% 2K HS Primer 4-900 25% 2K Hardener 2-115 Std / 2-116 Fast 0 – 10% 2K Thinner 3-50 Std / 3-51 Fast</b>
	<b>Potlife</b>	<b>1 hr</b>
	<b>Sprayviscosity, DIN 4, at 20°C</b>	<b>20 - 30 s</b>
	<b>Application method</b>	<b>1,4 – 1,8 mm 1,5 – 2,0 bar</b>
	<b>Number of spraycoats</b>	<b>2 – 3 ; Film thickness 120 -200 µm</b>
	<b>Flash off at 20°C</b>	<b>5 - 10 min</b>
	<b>Drying time at 20°C: 60°C:</b>	<b>1 hr 10 min</b>
	<b>Theretical coverage</b>	<b>8 - 9 m<sup>2</sup>/l (60 µm dry film thickness)</b>
	<b>VOC-regulation</b>	<b>VOC-compliant 2004/42/IIB(c)(540)&lt;540</b>
	<b>Storage</b>	<b>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.</b>
	<b>Shelf-life</b>	<b>3 years</b>

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.